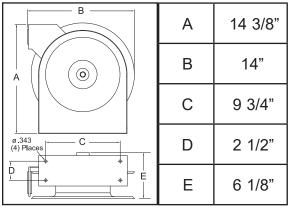


Operating Instructions

Model:75394 Spring Driven Reel

Dimensions





SAFETY

- Do not use reel at higher pressures or temperatures than listed on the back of this bulletin.
- 2. Remove all spring tension before beginning disassembly process.

INSTALLATION: A flexible hose connection must be used between the hose reel inlet and the source of supply to prevent possible

misalignment and binding. Turn over the page for more detailed instructions and drawing configuration.

MOUNTING: This reel is configured to be wall mounted. The hose reel is equipped with a universal mounting bracket so that it can

be mounted on the floor, wall or ceiling. In order to modify it's factory set position the hose guide arm can be moved to the position desired by removing the screws fastening the guide bracket to the reel base. Shift the guide arm bracket so the hose comes off the reel at the desired position and replace the screws. NOTE: For proper installation in wall mount

applications, ensure reel is mounted with inlet on the right as you are facing the reel. Failing to do so could cause latching issues.

LUBRICATION: Hose reel spring and bearings are factory lubricated and require no further lubrication.

REPLACING HOSE: 1. Wind spool flange clockwise-facing swivel-until spring is tight.

2. Back off three turns and latch.

3. Insert hose through roller guide.

4. Connect hose fitting to swivel joint and secure hose with clamps.

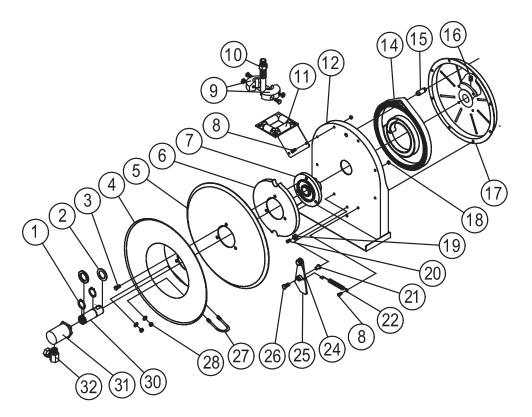
ADJUSTMENTS: To adjust spring tension, add or remove wraps of hose from the spool, one wrap at a time until desired tension is

obtained.

REPAIRS: Extensive repairs should be performed only by an authorized serviceman or factory to avoid damage which may

void your warranty. Remove all spring tension before beginning disassembly process.

Part No.75432 Rev.A



Item #	Description	# Req.	75394			
9	Bumper Stop Assembly	1	2980-R027			
10	Hose Assembly	1	33324			
14	Drive Spring	1				
31	Swivel Assembly	1				
32	Swivel Union	1				
Hose I.D. and Length 3/8" x 35 FT						
Reel Inlet Connection 3/8" F.P.T.						
Max. Operating Pressure 200 P.S.I.						
Max. C	Max. Operating Temperature 160 °F					

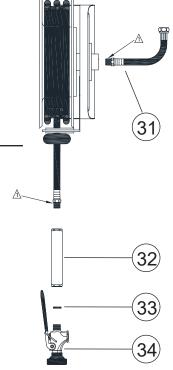
Item #	# Req.	Description	Item #	# Req.	Description	Item #	# Req.	Description
1	2	1" Snap Ring	11	1	Guide Arm Assembly	21	1	Latch Bushing
2	2	Spacing Washer	12	1	Base Assembly	22	1	Latch Spring
3	3	1/4-10 x 5/8" Self Tapping Screw	15	1	Spring Case Stud	24	1	O-ring
4	1	Sheave Flange	16	1	3/8-16 x 1/2" Set Screw	25	1	Latch Plate Assembly
5	1	Sheave Disk	17	1	Spring Case & Hub Assembly	26	1	10-32 x 1" Machine Screw
6	1	Latch Cam	18	8	10-32 x 3/8" Nyloc Nut	27	1	U-bolt Hose Clamp
7	2	Spring Arbor	19	1	Latch Plate Bumper	28	2	1/4-20 Nyloc Nut
8	7	10-32 x 1/2" Machine Screw	20	1	10-24 x 3/8"Self Tapping Screw	30	1	Main Shaft

Model: 75430 Reel Kit Pro Spray Valve

Item	# Part	# Req.	Description
31	75066	1	Hose RR 3/8m x 1/2f x 1 1/2 ft
32	2913-3/8	1	Handle 3/4-14f X 3/8f
33	2922-5000	1	Gasket Handle
34	2990	1	Pro Spray Valve
35	3298	1	PST Thread Sealant



- 1. Connect the lead-in line (31) to the reel (75394) inlet located on the right-hand side of the hose reel, by applying PST (35) or plumbers tape on the male 3/8" NPT threads on the lead-in line (31) and thread it to the reel (75394) using a wrench to support the swivel while tightening the lead-in line.
- 2. Connect the 1/2" female end of the lead-in line (31) to the water supply using PST (35) or plumbers tape and tighten.
- 3. Turn on water supply and flush the reel line to remove any debris from the reel for a few seconds and then turn off water supply.
- 4. Attach the handle (32) to the reel hose (10). By applying PST (35) or plumbers tape on the 3/8" NPT male threads on reel hose and tighten.
- 6. Insert the gasket handle (33) into the handle (32) and then connect the pro spray valve (34).
- 7. Turn water supply on and check for leaks.





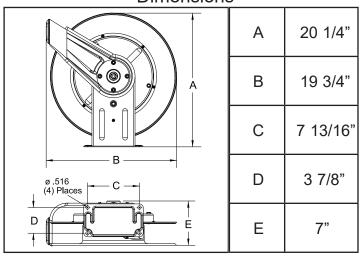
Operating Instructions

Wall Mounted Spring Driven Reel

Model: 75395 50 ft Hose with Spray Valve



Dimensions



IMPORTANT

Read this manual carefully before installing, operating or servicing this equipment.

SAFETY

Personal injury and/or equipment damage may result if proper safety precautions are not observed.

- Ensure that reel is properly installed before connecting input and output hoses.
- Bleed fluid/gas pressure from system before servicing reel
- Before connecting reel to supply line, ensure that pressure does not exceed maximum working pressure rating of reel.
- Remember, even low pressure is very dangerous and can cause personal injury or death.
- Be aware of machinery and personnel in work area.
- If a leak occurs in the hose or reel, remove system pressure immediately.

- A high tension spring assembly is contained within the reel.
 Exercise extreme caution.
- Pull hose from reel by grasping the hose itself, not the control valve.
- Ensure that reel, hose, and equipment being serviced are properly grounded. Use an ohmmeter to check ground continuity.
- If reel ceases to unwind or rewind, remove system pressure immediately. Do not pull or jerk on hose!
- Treat and respect the hose reel as any other piece of machinery, observing all common safety practices.

Part No.75421 Rev.A

INSTALLATION INSTRUCTIONS

MOUNTING

Caution: Unless reel was specified differently when ordering, maximum installation height is 16 feet. Do not exceed this distance.

- Unpack and inspect reel for damage.
 Turn by hand to check for smooth operation. Check for completeness.
- Configure reel for top, side or bottom-wind hose dispensing by removing nuts (1) securing guide arm bracket (2). Position guide arm bracket to desired location, and replace nuts.
 Caution: When changing guide arm positions, the U-bolt must be placed in the proper location as instructed in figure A below. The reel can "latch out" during use if this instruction is not adhered to.
- 3. Position reel on floor, wall, or ceiling. Secure into place using four (customer supplied) bolts (3).

INSTALLING THE INPUT HOSE(S)

Warning: Ensure that supply line pressure does not exceed maximum working pressure rating of reel. Apply pipe thread sealant to all threads.

Caution: Use flexible hose connection at input. Do not use rigid plumbing.

 Connect supply line hose (4) to main shaft input (5) as indicated in illustration.

INSTALLING THE OUTPUT HOSE(S)

Warning: Use extreme caution; reel under tension. Avoid releasing latch mechanism. Apply pipe thread sealant to all threads.

- 1. Manually turn sheave (10) until spring is tight, back off 3 turns, then latch.
- 2. Route output hose(s) (11) through guide arm bracket (2), U-bolts (12), then through cutout (13) in spool as indicated in illustration.
- 3. Connect output hose(s) (11) to swivel (14) as indicated in illustration.
- 4. Tighten U-bolts (12).
- Charge hose(s). Momentarily open control valve to purge hose(s) of gases. When fluid appears at control valve, close valve. With hose(s) fully charged, release latch and wind output hose(s) onto reel.

ADJUSTMENTS

Warning: Use extreme caution; reel under tension. Avoid releasing latch mechanism. If necessary, adjust spring tension on reel by adding or removing wraps of hose from spool, one wrap at a time, until desired tension is obtained. Add wraps to increase tension. Remove wraps to decrease tension.

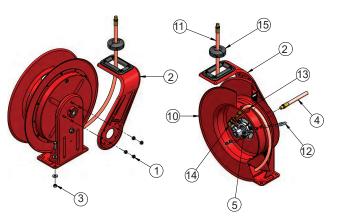
SERVICE INSTRUCTIONS

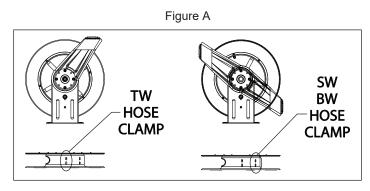
User servicing of the reel is limited to replacing input/output hoses only. Refer all other repairs to an authorized service person or directly to Reelcraft. Failure to do so can result in personal injury and/or equipment damage and may void the warranty. **Warning:** Rewind hose on reel, then bleed pressure from system before performing the following procedures.

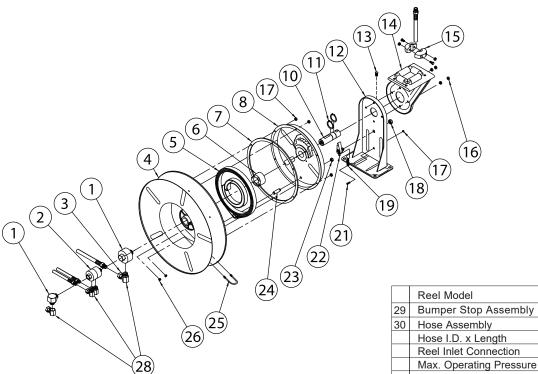
1. Replace hoses in accordance with procedures given in "Installation Instructions" section of this manual **Caution:** When replacing drive spring, hold the center of the spring down as the hub is pulled out. If the center is allowed to raise up, the spring may escape from it's container with enough force to cause injuries.

When disposing of old or broken spring assemblies, the coils should be welded or wired together to prevent possible injury to scrap handling personnel.

2. All mating moving parts are to be lubricated with Perma Bond or Loctite anti-seize compound.







Item #	# Req.	Description	Item #	# Req.	Description	
1	1	Swivel Assembly	15	1	Bumper Stop Assembly	
3	1	90° EII	16	4	5/16-18 Locknut	
4	1	Sheave Assembly	17	1	10-32 x 3/8" Nyloc Nut	
5	1	Drive Spring Assembly	18	1	1/2-20 x 5/8" Hex Nut	
6	1	Spring Arbor Assembly	19	1	Latch Spring	
7	1	Gasket	21	1	10-32 Shoulder Screw	
8	1	Spring Case Assembly	22	1	Latch Pawl Assembly	
9	6	10-32 Hex Locknut	23	1	3/8-24 Jam Nut	
10	1	Main Shaft	24	1	Spring Case Stud	
11	2	1 1/4" Snap Ring	25	1	U-bolt	
12	1	Base Assembly	26	4	1/4-20 X 3/8" Locknut	
13	1	1/2-13 Set Screw	28	1	Swivel Union	
14	1	Guide arm with Rollers			·	

	Reel Model	75395
29	Bumper Stop Assembly	2980-R027
30	Hose Assembly	33332
	Hose I.D. x Length	3/8" X 50'
	Reel Inlet Connection	1/2" FPT
	Max. Operating Pressure	200 PSI
	Max. Operating Temperature	160 °F

Model: 75431 Reel Kit Pro Spray Valve

Item	# Part	# Req.	Description
31	33413	1	Hose RRA 1/2m X 1/2f X 2 ft
32	2913-3/8	1	Handle 3/4-14f X 3/8f
33	2922-5000	1	Gasket Handle
34	2990	1	Pro Spray Valve
35	3298	1	PST Thread Sealant

⚠ NOTE: Apply PST or Plumber Tape on the following locations to prevent any leaks



- 1. Connect the lead-in line (31) to the reel (75395) inlet located on the right-hand side of the hose reel, by applying PST (35) or plumbers tape on the male 1/2" NPT threads on the lead-in line (31) and thread it to the reel (75395) using a wrench to support the swivel while tightening the lead-in line.
- 2. Connect the 1/2" female end of the lead-in line (31) to the water supply using PST (35) or plumbers tape and tighten.
- 3. Turn on water supply and flush the reel line to remove any debris from the reel for a few seconds and then turn off water supply.
- 4. Attach the handle (32) to the reel hose (30). By applying PST (35) or plumbers tape on the 3/8" NPT male threads on reel hose and tighten.
- 5. Insert the gasket handle (33) into the handle (32) and then connect the pro spray valve (34).
- 6. Turn water supply on and check for leaks.

